



TRAIL-GEARTM

Off Road Supply

CreepersTM Shackle Mounts, Welding Instructions



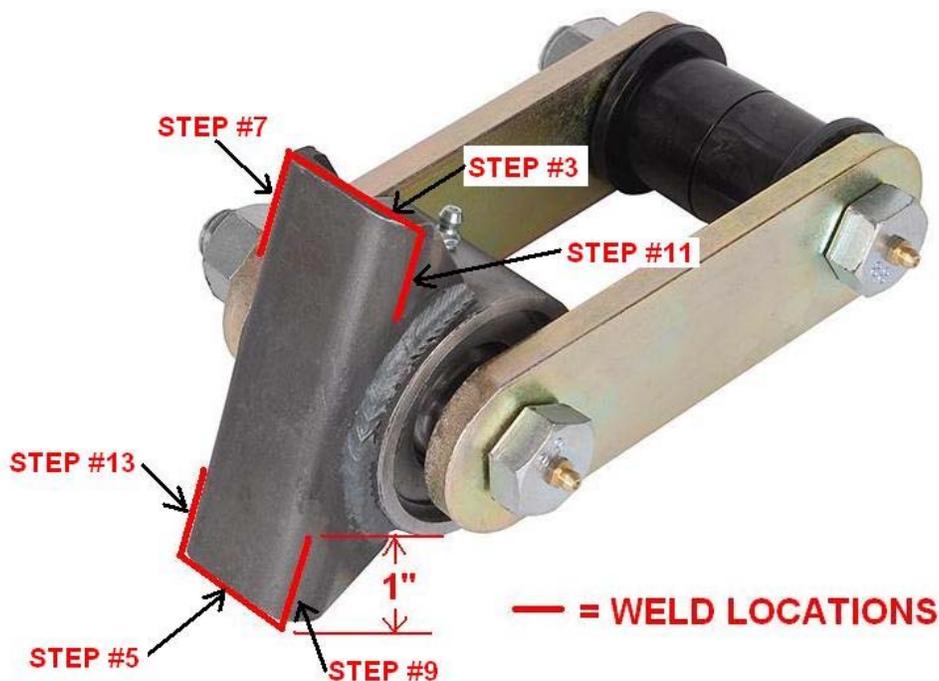
Warning, Please Read



Welding Process:

When welding the CreepersTM Shackle Mounts to the vehicle please follow these steps to ensure welding does not melt the polyurethane bushing.

1. Tack all four corners of part into place
2. Let part cool until it is cool to the touch
3. Weld along end of joint
4. Let part cool until it is cool to the touch
5. Weld along other end of joint
6. Weld 1" down one side of the joint from the end
7. Let part cool until it is cool to the touch
8. Weld 1" down opposite side of the joint from the end
9. Let part cool until it is cool to the touch
10. Weld 1" down one side of the joint from the end
11. Let part cool until it is cool to the touch
12. Weld 1" down one side of the joint from the end
13. Let part cool until it is cool to the touch





These instructions are designed as a general installation guide. Installation of many Trail-Gear Products require specialized skills such as metal fabrication, welding and mechanical trouble shooting. If you have any questions or are unsure about how to proceed, please contact our shop at 559-252-4950 or seek help from a competent fabricator. Using fabrication tools such as welders, torches and grinders can cause serious bodily harm and death. Please operate equipment carefully and observe proper safety procedures.

Rock crawling and off-road driving are inherently dangerous activities. Some modifications will adversely affect the on-road handling characteristics of your vehicle. All products sold by Trail-Gear Inc are sold for off road use only. Any other use or application is the responsibility of the purchaser and/or user. Some modifications and installation of certain aftermarket parts may under certain circumstances void your original dealer warranty. Modification of your vehicle may create dangerous conditions, which could cause roll-overs resulting in serious bodily injury or death. Buyers and users of these products hereby expressly assume all risks associated with any such modifications and use.

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