

3.4L TACOMA POWER STEERING HOSE CONVERSION KIT

130318-1-K

KIT CONTENTS





RECOMMENDED TOOLS

Pliers

Flathead screwdriver

3/8" Drive Ratchet

12" Extension

2 Quarts Power Steering Fluid

Wrenches

17mm

18mm

3/4"

Sockets

3/8" Drive 17mm

CAUTION

1. Read all instructions completely and carefully before you begin.
2. Check to make sure the kit is complete and that no parts are missing (refer to the Kit Contents List on the first page of these instructions). If anything is missing, please contact Trail-Gear at 559.252.4950.
3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle can not roll in either direction.

INSTALL INSTRUCTIONS (CONT'D.)



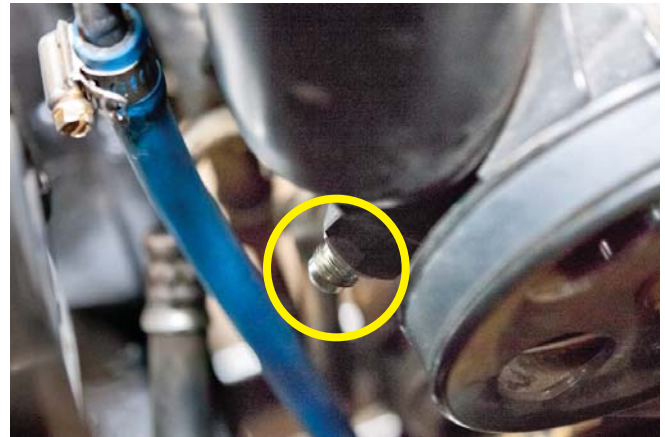
STEP 1

Remove factory high pressure and low pressure lines from the pump and reservoir.



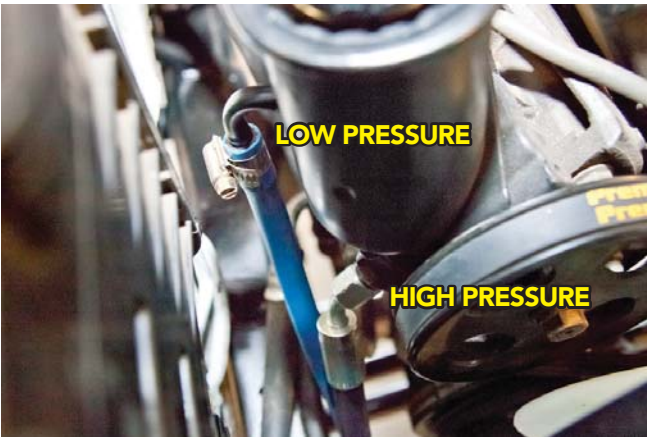
STEP 2

Install supplied high pressure fitting into pump and low pressure line onto reservoir.



STEP 3

Tighten hose clamp on low pressure line. Install high pressure line and tighten.



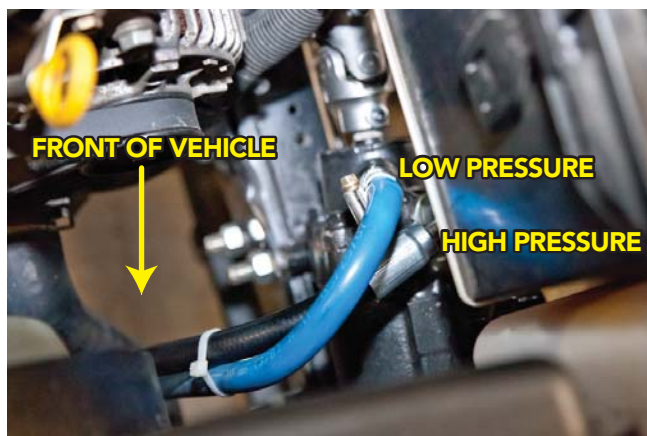
STEP 4

Route hoses and show being sure to keep away from moving parts.



STEP 5

Install hoses to steering box as shown and tighten.



STEP 6

Fill system with fluid. Bleed steering system. Top off fluid, start engine, and finish bleeding. Once complete, top off fluid and test drive.